



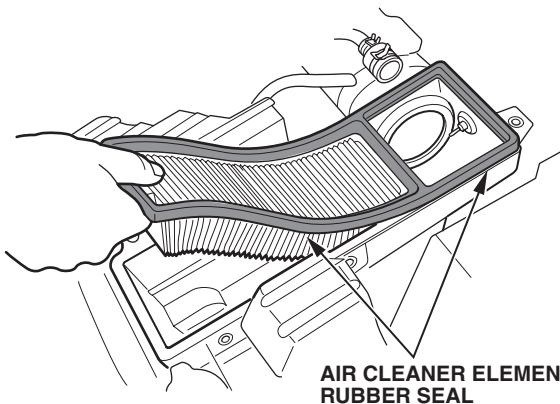
## Shop Manual Update: Air Cleaner Element Replacement

### BACKGROUND

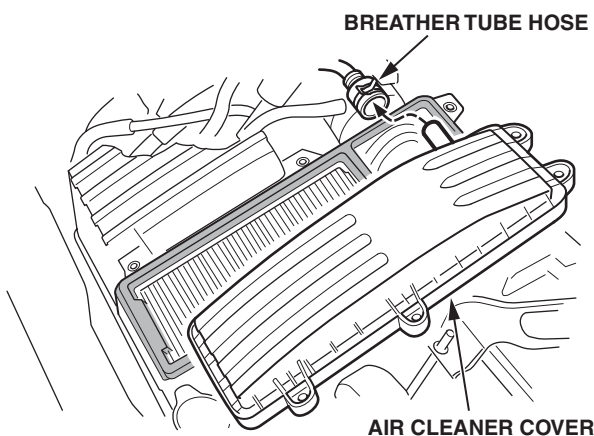
The procedure in the shop manual for replacing the air cleaner element does not explain how to avoid damaging the rubber seal. Pinching the rubber seal would cut it, and require the element to be replaced again. When replacing the air cleaner element, use the procedure in this service bulletin.

### REPLACEMENT PROCEDURE

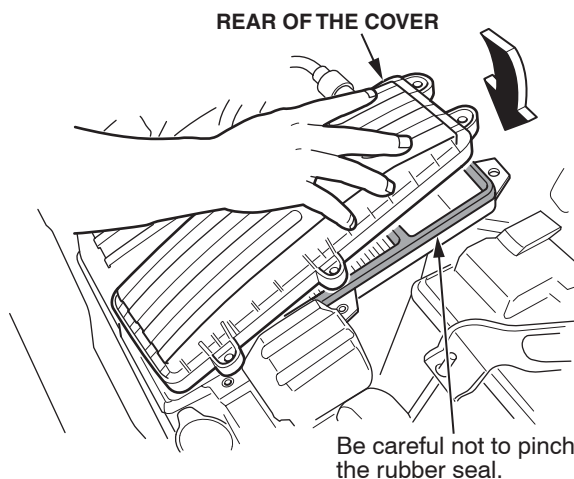
1. Place the air cleaner element in the air cleaner case. Make sure the rubber seal of the air cleaner element does not extend over the edge of the case.



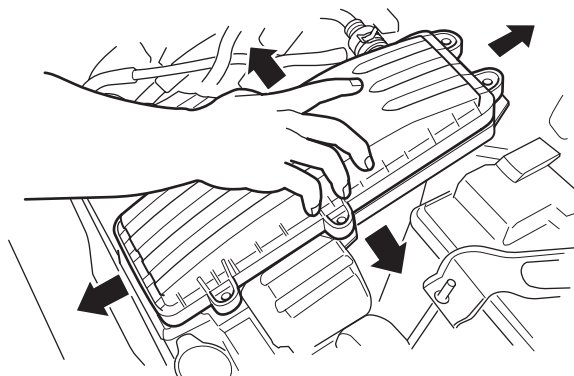
2. Attach the breather tube hose on the air cleaner cover.



3. Carefully put the cover directly on top of the air cleaner element. Hold the rear of the cover upward, and set the cover in place. Be very careful not to pinch the rubber seal. The rubber seal will be severed if it is pinched.



4. Check the rubber seal alignment by pushing the air cleaner cover in all directions with your hand.



5. Tighten the cover screws. If they are difficult to tighten, the rubber seal might be misaligned. Remove the cover again, and visually check the condition of the rubber seal.
  - If the rubber seal is damaged, replace it and go to step 1.
  - If the rubber seal is not damaged, go to step 5.
6. After the screws are properly tightened, start the engine. If the air cleaner is misaligned, you will hear air being sucked in between the air cleaner and the case.