

Model
**ACCORD
CIVIC
ODYSSEY**

Applicable To
**See VEHICLES
AFFECTED**

File Under
STEERING

Bulletin No.
98-023
Issue Date
MARCH 1998

Leak From the Power Steering Pump

SYMPTOM

Fluid is leaking from the power steering pump between the pump housing and the cover.

PROBABLE CAUSE

The O-ring between the pump housing and the cover is leaking.

CORRECTIVE ACTION

Replace the O-ring between the pump housing and the cover.

PARTS INFORMATION

O-ring (68.5 x 1.9 mm): P/N 91349-PY3-000

Genuine Honda Power Steering Fluid: P/N 08206-9002

WARRANTY CLAIM INFORMATION

The normal warranty applies.

VEHICLES AFFECTED

1994-97 Accord – ALL

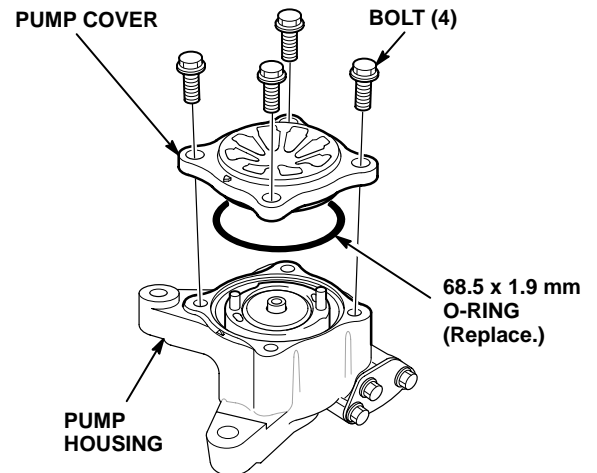
1992-95 Civic – ALL

1995-96 Odyssey – ALL

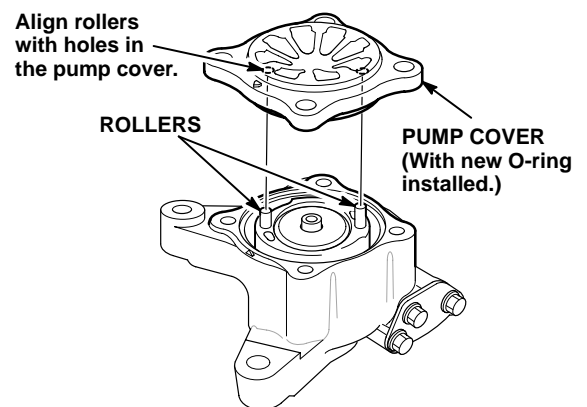
REPAIR PROCEDURE

1. Remove the power steering pump. Refer to the Steering section of the appropriate Shop Manual.

2. Remove the four bolts that secure the pump cover to the pump housing, and remove the cover.



3. Remove the old O-ring. Coat a new O-ring with clean power steering fluid, and install the new O-ring onto the pump cover.
4. Align the rollers with the holes in the pump cover, and install the cover. Torque the four mounting bolts to 20 N·m (14 lb-ft).



5. Reinstall the power steering pump, and adjust the belt tension. Refer to the Steering section of the appropriate Shop Manual.
6. Start the engine, turn the steering wheel from lock-to-lock, and check the power steering fluid level. Add fluid if necessary.
7. Make sure the power steering pump does not leak.